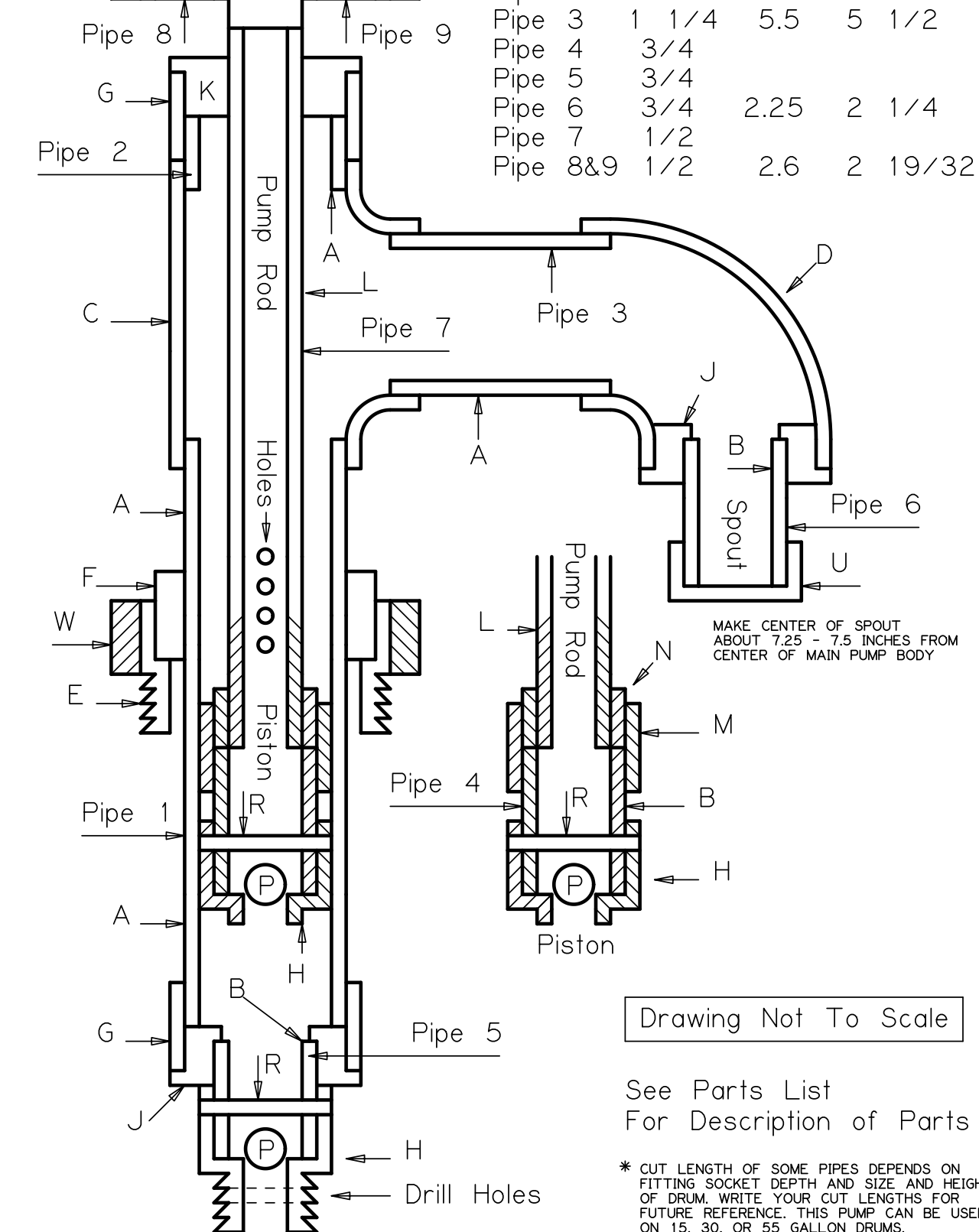
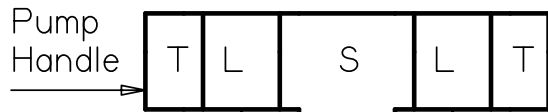


Drum Pump Schematic Diagram



Pipe	Size	Cut * Length	Fractional Inches
Pipe 1	1 1/4		
Pipe 2	1 1/4		
Pipe 3	1 1/4	5.5	5 1/2
Pipe 4	3/4		
Pipe 5	3/4	2.25	2 1/4
Pipe 7	1/2		
Pipe 8&9	1/2	2.6	2 19/32

MAKE CENTER OF SPOUT ABOUT 7.25 - 7.5 INCHES FROM CENTER OF MAIN PUMP BODY

Drawing Not To Scale

See Parts List For Description of Parts

* CUT LENGTH OF SOME PIPES DEPENDS ON FITTING SOCKET DEPTH AND SIZE AND HEIGHT OF DRUM. WRITE YOUR CUT LENGTHS FOR FUTURE REFERENCE. THIS PUMP CAN BE USED ON 15, 30, OR 55 GALLON DRUMS.